

[®]
BOSTITCH

AIRTOOLS



COIL NAILERS
FOR THE PALLET INDUSTRY

www.bostitch.co.uk

COIL NAILING FOR THE PALLET INDUSTRY

Setting the standards for industrial fastening

BOSTITCH® has been designing and manufacturing tools and fasteners for a wide variety of applications and industries since 1896.

Today **BOSTITCH®** remains one of the largest manufacturers of nailing & stapling tools and fasteners in the world.

Our tools and fasteners are born out of a detailed knowledge and understanding of the pallet business. We understand that reliable and dependable tools are essential parts of the industry and that delivering quality and volume on schedule is key to success.

We've built our reputation on solid manufacturing principles, going to extremes to ensure that every tool bearing our name is more than capable of providing years of safe, reliable and trouble free service.

The latest range of professional fixings solutions for pallet manufacture reflect the **BOSTITCH®** culture of continued tool & fastener development keeping your business at peak performance.



THE IC SERIES RANGE

Developed together with real users, the **BOSTITCH® IC Series** features class-leading durability and safety as well as easy servicing and maintenance.

The range includes the IC90 coil nailers which have been designed from the ground up with new bumpers, a revised driver blade design with **5x the life** of the previous version* and a simplified assembly to further maximise performance and minimise downtime. That's why you can drive more than **800,000 nails** without the need for maintenance on the tool.



All the tools been designed to withstand the rigours of a busy manufacturing environment whilst still including user-friendly features for added safety and comfort.

TOOL FEATURE OPTIONS



DIAL-A



Secondary support
handle for easier handling

Full loan tool contracts with regular maintenance and repair are also available*, giving our customers peace of mind that they can run their businesses to maximum efficiency. For more information, contact your local sales representative.

FASTENER SPECIFICATION

Each **BOSTITCH®** coil nailer drives nails from a specific fastener family and different nail types are available depending on which nail family you are using as shown below. Please refer to the table on page 4 for tool to fastener family compatibility.

COIL NAIL TYPE

	Smooth shank	Ring shank	Spiral shank	Marking nail
	✓	✓	✓	
	✓	✓	✓	
		✓		
	✓	✓	✓	
				✓

BOSTITCH HEALTH & SAFETY PROGRAMME

**DESIGNED
TO PROTECT
YOUR
WORKFORCE**



For details - see inside back page

COIL NAILERS RANGE OVERVIEW

TOOL TO FASTENER SIZE GUIDE

Series		N			F						N100P 1EPAL	N130P	EPAL	
Head Size		4.2-5.6	4.3-5.9	5.2-5.6	5.6-6.5	6.0-7.2	6.5-7.2	7.2	7.2	7.2	6.5-7.2	8.7	7.5-8.2	10.3
TOOL		IC50-1-E	IC60-1-E	N64084-1-E	N64099-1-E	IC70-1-E	N80CB-1ML-E	N89C-1P-E	IC90-1-E	IC90C-1-E	N400C-1-E	IC90P-1-E	N512C-2-E	RN46DW-1EPAL
Diameter (mm)		1.6-2.5	2.0-2.65	2.03-2.5	2.3-2.9	2.5-3.1	2.5-2.9	2.5-3.1	2.5-3.1	2.5-3.1	2.8-3.8	3.3	3.05-3.8	4.2
Length (mm)	130													
	120													
	110													
	100													
	90													
	80													
	70													
	60													
	50													
	40													
	30													
	20													

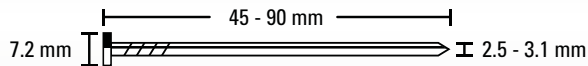
NOISE & VIBRATION DATA

Noise (dB)	LPA 1sd	92 / 2.5	92 / 4	87 / 4	87 / 4	90 / 4	89 / 4	91 / 4	88 / 2.5	88 / 2.5	96 / 4	87 / 2.5	97 / 4	93 / 4
	LWA 1sd	96 / 2.5	96 / 4	100 / 4	100 / 4	99 / 4	99 / 4	100 / 4	98 / 2.5	96 / 2.5	97 / 4	97 / 2.5	100 / 4	100 / 4
	LPA 1s,1m	83 / 2.5	83 / 4	87 / 4	96 / 4	86 / 4	86 / 4	87 / 4	85 / 2.5	83 / 2.5	84 / 4	84 / 2.5	87 / 4	88 / 4
Vibration / Uncertainty (m/s ²)		2.7 / 1.4	2.5 / 1.3	3.8 / 1.9	3.8 / 1.9	3.2 / 1.6	3.3 / 1.6	3.2 / 1.6	2.9 / 0.1	<2.5 / 0.1	5.4 / 2.7	2.9 / 0.1	5.4 / 2.7	2.8 / 1.4



F IC90-1-E

The IC90-1-E industrial coil nailer delivers class-leading durability and easier servicing thanks to the new bumper and driver design and simplified assembly.



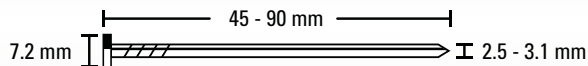
Tool Features



NEW

F IC90C-1-E

Combines high reliability and world-class safety, with a secondary handle that must be activated along with the trigger ensuring two-handed use. The tool comes already fitted with suspension cables and a heavy-duty dust and debris guard for the most demanding work environments.



Tool Features



NEW



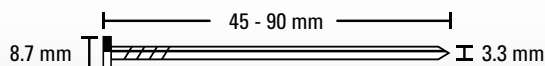
COIL NAILERS RANGE - IC SERIES



IC90P-1-E

Designed from the ground up to drive N100P (EPAL) nails up to 90mm length, the IC90P-1-E ensures minimal downtime with fast servicing to maximise efficiency.

Also available with secondary pneumatic safety handle for increased safety (**IC90P-C-1-E**).



Tool Features

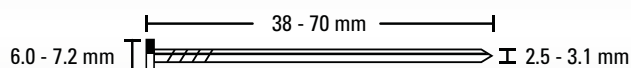


NEW



IC70-1-E

The IC70 is a firm favourite with pallet and fencing manufacturers due to its dependability and power. This new and improved version has been updated for even better performance.



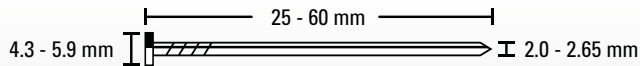
Tool Features



N IC60-1-E

Designed for maximum performance with reduced jamming and increased durability of driver blades, bumpers and O-rings. Ideal for decks, skis, pallets and case sides.

Also available with secondary pneumatic safety handle for increased safety (**IC60C-1-E**).

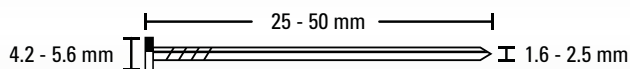


Tool Features



N IC50-1-E

Lightweight and compact tool designed for shorter nails. Ideal for smaller cases and lighter duty pallets. Includes Dial-a-Depth for precise adjustments of the depth of drive.



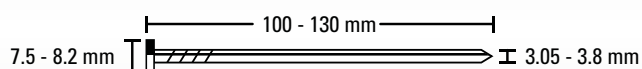
Tool Features



COIL NAILERS RANGE

N130P N512C-2-E

The largest coil nailer in the range designed for driving coil nails up to 130mm length. Includes secondary support handle and hanging ports for added usability and reduced operator fatigue.

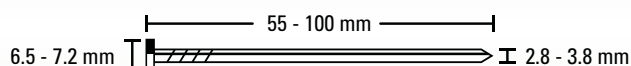


Tool Features



F N400C-1-E

The N400C offers the ultimate driving power for hardwood pallets. Includes secondary support handle and hanging ports for suspended mounting.

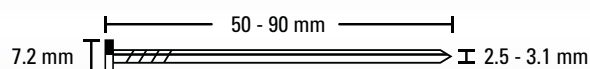


Tool Features



F N89C-1P-E

With 15% more power than the previous model, this tool offers a real alternative to heavier and larger tools. Despite its compact design, it can still drive up to 90mm length ring shank fasteners.

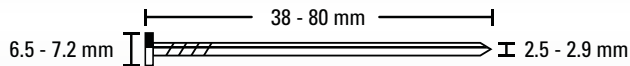


Tool Features



F N80CB-1ML-E

Fitted with a dust and debris guard, fully adjustable exhaust and mounting port for added operator comfort when used for long periods.

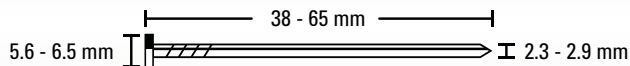


Tool Features



F N64099-1-E

This tool is ideally suited to most softwood pallet applications and is also lightweight due to its aluminium body. Includes tough top and bottom frame guards for added protection against damage.

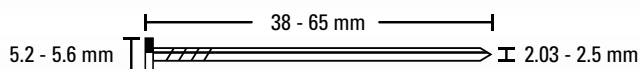


Tool Features



N N64084-1-E

Powerful coil nailer with oversize canister and twist-to-select fastener settings for quick size changes. Also includes 360° adjustable exhaust and dust and debris guard for operator protection.



Tool Features

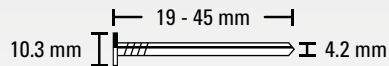


COIL NAILERS RANGE

EPAL

RN46DW-1EPAL

Based on the popular and reliable RN46 chassis, the EPAL coil nailer is designed specifically for driving EPAL marking nails and is lightweight and easy to use.



Tool Features



2.3 kg

EPAL Nailing

The **BOSTITCH** EPAL tool and fastener range is fully certified and comes with the reassurance of consistent quality.

These nails are manufactured specifically for your business with clear EPAL identification numbers on the marking nails' heads.

To order EPAL nails or to find out more, please contact your local sales team or visit www.bostitch.co.uk.



EPAL nails marked
with customer
specific coding



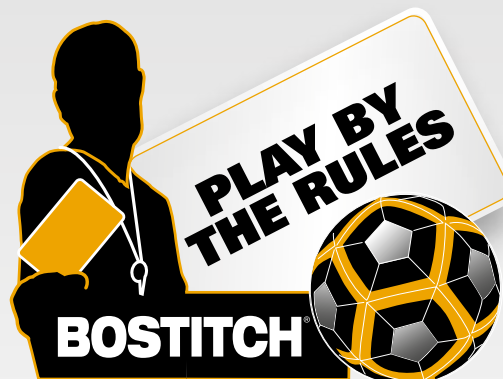
PROTECTING YOUR WORKFORCE

BOSTITCH is committed to providing dealers and end users with a full Health & Safety programme designed to engage and educate tool and fastener users and ensure safety in the workplace.

Our dedicated **BOSTITCH** trainers will provide a structured demonstration of the key elements of tool safety, giving your staff all the information and guidance they need to operate tools safely, whilst also reducing your exposure to potential health and safety issues.

Course materials

In addition to training, we will provide extensive materials designed for your workplace, to support the importance of the golden rules of safe working with nailing and stapling tools.



BOSTITCH Certification

Certificates are available for all those passing the course for added assurance that they have completed the required training to use the tools safely.

- Dedicated training sessions
- Workplace support materials
- Examination and certification
- Programme literature
- Clear, instructive H&S video programme



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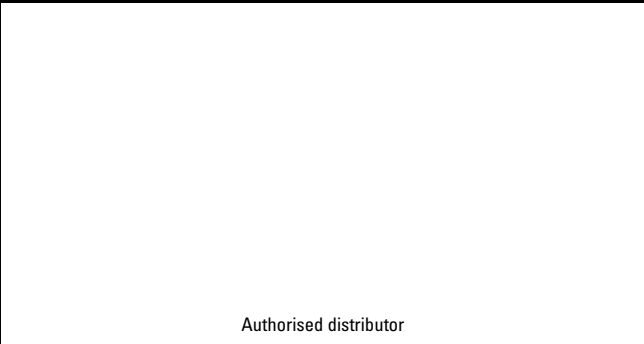
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Authorised distributor

LIMITED WARRANTY

BOSTITCH is confident of the quality of its products and offers a guarantee for professional users of the product. This guarantee statement is in addition to and in no way prejudices your contractual rights as a professional user or your statutory rights as a private non-professional user. The guarantee is valid within the territories of the Member States of the European Union and the European Free Trade Area.

If your BOSTITCH product becomes defective due to faulty

materials or workmanship within 12 months from the date of purchase, BOSTITCH guarantees to replace all defective parts free of charge or – at our discretion – replace the unit free of charge provided that:

- The product has not been misused
- The product has been subject to fair wear and tear; Driver blades, bumpers, and O rings are considered normally wearing parts and are excluded
- Repairs have not been attempted by unauthorised persons

- Proof of purchase is produced
- The product is returned complete with all original components
- The product is returned at your expense together with proof of purchase to our regional repair centre, or an authorised warranty centre.

If you wish to make a claim, contact your seller or check the location of your nearest authorised BOSTITCH repair agent in the BOSTITCH catalogue or contact your BOSTITCH office at the address indicated in this manual.

All tool data shown is for comparative purposes only. Full Health & Safety technical data is available on request. Features and specifications subject to modification without notice.

www.bostitch.co.uk

CODE TBC

[®]
BOSTITCH



TOOLS & FASTENERS
FOR CARTON CLOSING & PACKAGING

www.bostitch.co.uk

CARTON CLOSING

Setting the standards for industrial fastening

BOSTITCH® has been designing and manufacturing tools and fasteners for a wide variety of applications and industries since 1896.

Today **BOSTITCH®** remains one of the largest manufacturers of nailing & stapling tools and fasteners in the world.

We are committed to delivering a dedicated range for carton closing and packaging environments and to achieve this, we make sure that we listen to our customers' commercial needs.

We've built our reputation on solid manufacturing principles, going to extremes to ensure that every tool bearing our name is more than capable of providing years of safe, reliable and trouble free service.

The latest range of professional fixings solutions for carton closing reflects the **BOSTITCH®** culture of continued tool & fastener development keeping your business at peak performance.



CORDLESS, MANUAL AND PNEUMATIC TOOLS

TOOLS TO SUIT YOUR WORKFLOW

Depending on the size of your operation and how portable you need your tool to be, you can select from cordless, manual or pneumatic packaging tools as well as those that use strips of staples or those that are collated on a roll. Our range also includes models incorporating features such as hanging ports for heavier tools, resulting in less stress and strain for operators - all important for maximum productivity.



STAPLES - THE SOLUTION FOR YOUR BUSINESS

Whilst there are many different ways of sealing cartons, using staples offers some significant advantages over other methods.

As well as being incredibly quick and easy to use, staples are environmentally friendly and 100% recyclable and do not hide important carton graphics. Their resistance to both heat and humidity also provides an extremely secure seal, protecting the contents throughout the supply chain.

Stapling can also be a more cost effective method over other options such as self adhesive tape.



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CARTON CLOSING STAPLERS

GETTING THE RIGHT TOOL AND FASTENER

BOSTITCH® carton closing tools are designed to offer dependable performance in light, medium or high volume packaging environments.

There are a wide range of tool and fastener options for sealing cartons from the top as well as a foot-operated stapler, specially designed to seal the bottom of cartons.

If you aren't sure which tool best suits your needs, follow the selection process opposite.

TOOL FEATURE OPTIONS



Powered by lithium-ion batteries with state of charge indicator



Quick staple length change for working on different cartons



Manual tool so no air supply required & highly portable



Profiled grip for more comfortable use



Pneumatic tool reduces fatigue in busy packing environments



Comfortable hand pad to easily keep the tool in position



Smooth base plate for faster stapling



Mounting point for wire support, reducing user fatigue



Rear exhaust directs air away from the operator



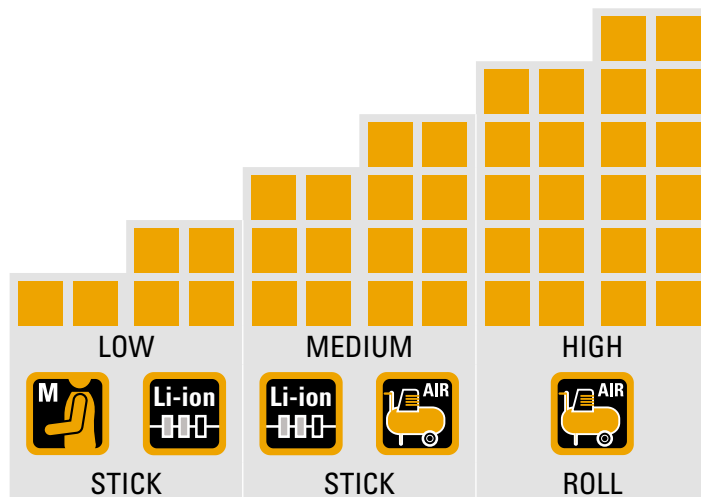
Mounting lug for suspending larger tools



CARTON CLOSING STAPLERS

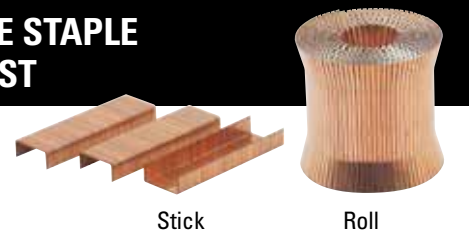
To help choose the right tool and fastener combination to satisfy your requirements, follow the selection process below:

1. WHAT VOLUMES DO YOU DO AND HOW PORTABLE DOES THE TOOL NEED TO BE?



2. CHOOSE THE STAPLE FORMAT BEST

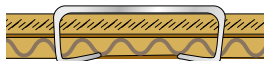
Stick or Roll format staples?



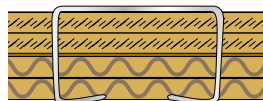
STICK format staples are collated into sticks and tools can be loaded with up to two sticks at a time. Suitable for low and medium volumes.

ROLL format staples are collated rolls of up to 5000, therefore containing many times more staples per roll than is found on a **STICK**. Tools using **ROLL** format staples will need fewer reloads, making these more appropriate for continuous production line carton closing. However, tools using **ROLL** staples tend to be heavier when loaded - it is advisable to specify these tools with suspension wires to minimise operator fatigue.

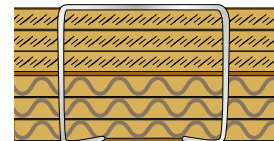
3. WHAT BOARD THICKNESS IS THE CARTON?



Single Wall



Double Wall



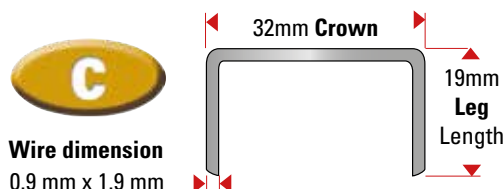
Triple Wall

4. CHOOSE THE RIGHT STAPLE FOR THE TASK

Staple Types

There are 3 important measurements on a carton closing staple - these are the **Crown**, **Leg** and **Wire** dimension.

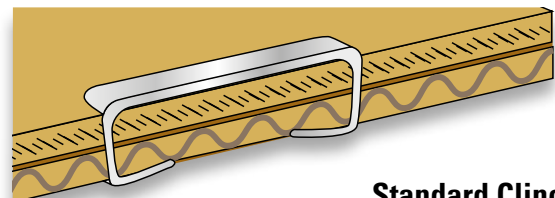
For added convenience, **BOSTITCH®** carton closing staples are also divided into families and are represented by a symbol to make identification easy.



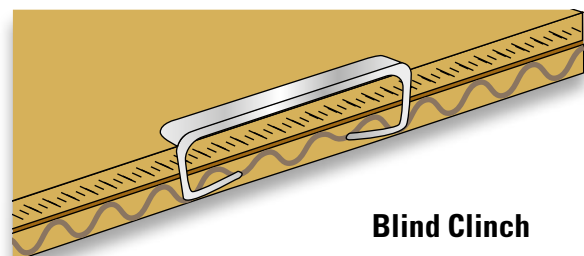
It is important to note that the holding power of a clinched staple is dependent on all these measurements, so as well as knowing the thickness of your carton, you also need to decide how much holding power you need - the wider the crown and the thicker wire, the more secure the fastening will be.

Clinch Types

In most top sealing applications, a **standard** clinch is required (where the staple passes through both materials and is clinched at the surface). However, in some instances a **blind** clinch is preferred. In a blind clinch, a shorter staple is used and is clinched before it fully penetrates the second layer of the carton board.



Standard Clinch



Blind Clinch

CARTON CLOSING - TOP SEALING STICK STAPLES

TOOL TO FASTENER SIZE GUIDE

Series		A						C	SW7437 SW9040	SW9060
POWER TYPE		CORDLESS		MANUAL		PNEUMATIC		MANUAL	PNEUMATIC	
TOOL		DSA-3519-U	DSA-3522-U	MS-3519-E	MS-3522-E	DS-3519-E	DS-3522-E	MS-3219-E	DS-3219-E	DS-SW22-E D31AD-E
Board Type / Staple Length	 Single Wall	15-19mm	-	15-19mm	-	15-19mm	-	15-19mm	15-19mm	-
	 Double Wall	19mm	18-22mm	19mm	19-22mm	19mm	19-22mm	19mm	19mm	19-22mm
	 Triple Wall	-	-	-	-	-	-	-	-	25-38mm*

*Comes pre-fitted with clinchers for 38mm staples. Please ask for details.

NOISE & VIBRATION DATA

Noise (dB)	L_{PA} / K_{PA}	77 / 3	77 / 3	-	-	-	-	-	-	-	-
	L_{WA} / K_{WA}	89 / 3	89 / 3	-	-	-	-	-	-	-	-
	LPA 1sd	-	-	-	-	89 / 4	89 / 4	-	89 / 4	82 / 4	95 / 4
	LWA 1sd	-	-	-	-	93 / 4	93 / 4	-	93 / 4	88 / 4	104 / 4
	LPA 1s,1m	-	-	-	-	80 / 4	80 / 4	-	80 / 4	75 / 4	91 / 4
Vibration m/s ²		<2.5	<2.5	-	-	<2.5	<2.5	-	<2.5	<2.5	<2.5



DSA SERIES CORDLESS TOP SEALER
FOR CARTON STAPLING. ANYWHERE.

CORDELESS

NEW

The battery powered DSA-3519-U and DSA-3522-U gives users true portability and includes a range of features to deliver superb performance in any location.

The tool comes in a tough, durable housing and is complete with 2 Lithium-ion batteries with LED state of charge indicators and **30% higher capacity** than the previous model, so you can drive up to 1000 staples per charge, whether you work on a packaging line or out on the road.

Both tool types are also available as bare units which are supplied without batteries (DSA-3519-N and DSA-3522-N).



FOR
MANUFACTURING



FOR
DISTRIBUTION



FOR REMOTE
LOCATIONS



Tool Features



Model	Staple Type	BOARD TYPE		
		Single wall	Double wall	Triple wall
DSA-3519-U / N	A	✓	✓	-
DSA-3522-U / N		-	✓	-



CARTON CLOSING - TOP SEALING STICK STAPLES

MS SERIES MANUAL TOP SEALER

Fitted with a comfortable to use top grip and made from rugged aluminium, these manually operated tools are ideal for lower volumes of top sealing for single and double wall cartons.



Tool Features



Model	Staple Type	BOARD TYPE		
		Single wall	Double wall	Triple wall
MS-3219-E	C	✓	✓	-
MS-3519-E	A	✓	✓	-
MS-3522-E		-	✓	-

DS SERIES PNEUMATIC TOP SEALER

Built for larger volumes, these tools are pneumatically operated, providing a consistent clinch with minimal effort.

Ideal for despatch lines, they provide consistent top sealing time after time.



Tool Features



AIRTOOLS™

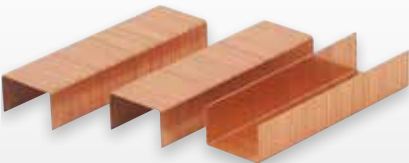


Model	Staple Type	BOARD TYPE		
		Single wall	Double wall	Triple wall
DS-3219-E	C	✓	✓	-
DS-3519-E	A	✓	✓	-
DS-3522-E		-	✓	-
DS-SW22-E	SW9040	-	✓	-
	SW7437			

D31AD-E
PNEUMATIC HEAVY
DUTY TOP SEALER

The pneumatically driven **D31AD-E** is the largest tool in our top sealing range.

It is extremely powerful and makes light work of clinching triple wall cartons or materials with a combined thickness of up to 22mm.



Tool Features

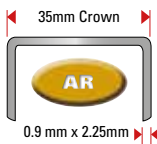


Model	Staple Type	BOARD TYPE		
		Single wall	Double wall	Triple wall
D31AD-E	SW9060	-	-	✓



CARTON CLOSING - TOP SEALING ROLL STAPLES

ROLL FORMAT TOOLS

Staple Family				
Tool		D62ADC-E	RAB-19-E	RAB-22-E
Board Type / Staple Length	 Single Wall	15-19mm	15-19mm	-
	 Triple Wall	19mm	19mm	19-22mm

NOISE & VIBRATION DATA

Noise (dB)	LPA 1sd	89 / 4	89 / 4	89 / 4
	LWA 1sd	93 / 4	93 / 4	93 / 4
	LPA 1s,1m	80 / 4	80 / 4	80 / 4
Vibration m/s ²		<2.5	<2.5	<2.5



RAB SERIES PNEUMATIC TOP SEALER

Ideal for busy production environments, both the **RAB Series** and the **D62ADC-E** pneumatic tools use staples collated on rolls for minimal reloading and also feature comfortable hand pads and mounting lugs. They're the popular choice of operators working on busy packing lines.



Tool Features



Model	Staple Type	BOARD TYPE		
		Single wall	Double wall	Triple wall
RAB-19-E	AR	✓	✓	-
RAB-22-E		-	✓	-

D62ADC-E PNEUMATIC TOP SEALER

Built for larger volumes and heavy applications where a wider wire gauge is needed, these tools are the largest 'roll' tools in the range.



Tool Features

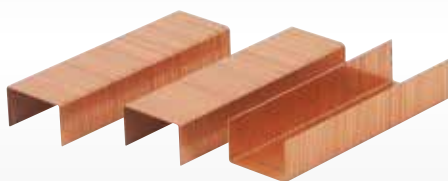


Model	Staple Type	BOARD TYPE		
		Single wall	Double wall	Triple wall
D62ADC-E	SWC7437	✓	✓	-

FSSW FOOT BOTTFMER

Fast, efficient bottom sealing

Designed for stapling the bottom of cartons by using a fixed anvil post, these foot-operated tools are a vital part of a productive packing line. They can be used to seal the bottom of single or double-walled cartons quickly and easily.



Tool Features



Model	Staple Type	BOARD TYPE		
		Single wall	Double wall	Triple wall
FSSW	SW7437	✓	✓	-
	SW9040	✓	✓	-





**WORLD CLASS TECHNOLOGY
& EXPERTISE IN CARTON
CLOSING AND PACKAGING**

PACKAGING - PLIERS

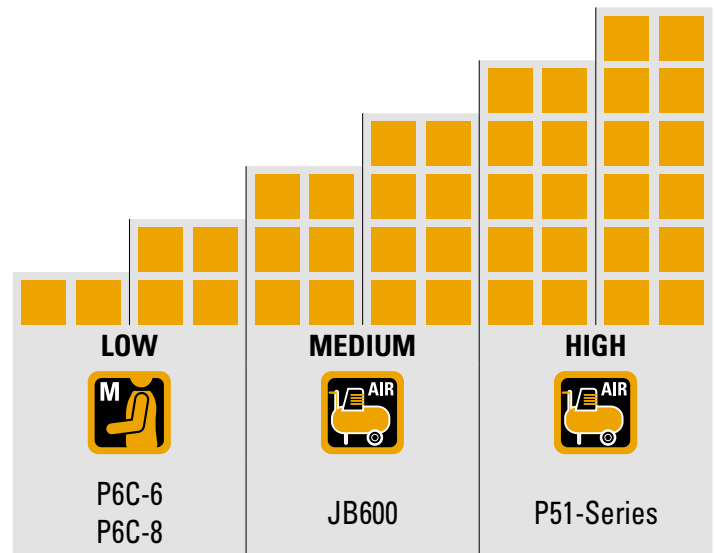
A solution for every situation

As well as carton closing, the **BOSTITCH®** range includes tools and fasteners designed for both general and specialised packaging applications, including sealing header cards, postal tubes, bags and wrapping.

Based on volumes and application, the range includes both pneumatic and manual tools to meet the needs of all sizes of packaging environments.

Using the chart opposite, decide on the likely use and select from a manual or pneumatic plier.

i Remember! The wider the crown and the thicker wire, the more secure the fastening will be.



Staple Family		10mm Crown 0.6 mm x 0.5mm STCR 2619	10mm Crown 1.3 mm x 0.5 mm STCR 5019	12.7mm Crown 0.48mm x 1.3mm SB5019	12.7mm Crown 0.51mm x 2.61mm SB103020
STAPLE LENGTH	P6C-6	6-10mm	-	-	-
	P6C-8	-	6-10mm	-	-
	JB600	-	6-10mm	-	-
	P51-5B-E	-	-	10-15mm	-
	P51-10B-E	-	-	-	10-15mm

PLIER TOOL SUMMARY

Each plier type has features applicable to certain applications and packaging environments:



P6C-6 and P6C-8

Basic stapling pliers, ideal for small, light duty applications.



JB600

Pneumatic plier designed for light duty, medium volume environments.



P51-Series

Pneumatic pliers for higher volume carton sides, lids and heavier duty applications.



NOISE & VIBRATION

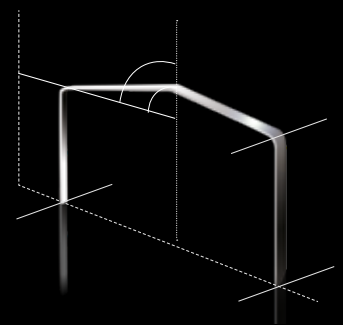
		P51-5B-E	P51-10B-E
Noise (dB)	LPA 1sd	86 / 4	86 / 4
	LWA 1sd	94 / 4	94 / 4
	LPA 1s,1m	81 / 4	81 / 4
Vibration m/s ²		<2.5	<2.5

HIGH POWER STAPLING.

POWER CROWN™

The unique shape of **BOSTITCH® PowerCrown™** staples gives you more penetration with less effort.

Available in a wide range of lengths they are ideally suited to fastening paper, card and light plastics such as end caps, carded and uncarded bag tops, trays and small boxes.



P6C Series
PLIER

P6C-6 and P6C-8

Lightweight squeeze tacker with easy, top loading magazine.

Ideal for:

- Small carton lids
- Polythene bag sealing
- Card topped bags
- Card/ padded envelopes
- General stapling



Tool Features



Model	Staple Type
P6C-6 (6-10mm)	STCR 2619
P6C-8 (6-10mm)	STCR 5019

JB600
PNEUMATIC PLIER

Pneumatic squeeze tacker designed for repetitive fastening.

Top loading magazine for easy loading of PowerCrown staples.

Ideal for:

- Endcaps for tubes and packs
- Small carton lids
- Polythene bag sealing
- Card topped bags



Tool Features



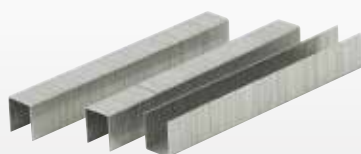
Model	Staple Type
JB600 (6-10mm)	STCR 5019

P51-Series PNEUMATIC PLIER

P51-10B-E and P51-5B-E

The versatile P51 Series pliers are compact and lightweight pneumatic pliers. The deep jaw depth of 150mm means that they can be used across a wide variety of applications, from carton lids and trays through to sealing end caps for postal and storage tubes.

The P51 series pliers can also be fitted with an optional C-blade attachment for side access in to box lids.



C Blade



AIRTOOLS™

Tool Features



Model	Staple Type
P51-5B-E (10-15mm)	SB5019
P51-10B-E (10-15mm)	SB103020



H30-8-E, PC2K & BHT150C HAMMER TACKERS

Rugged & dependable

BOSTITCH® tackers are built with the same care and attention to detail as our heavy duty tools and are designed for versatile tacking in production environments.

Ideal for a whole range of packaging applications, these tools are the perfect workhorses for despatch bays and production lines alike.

Tool Features



Model	Staple Type
H30-8-E (6-10 mm)	
PC2K (6-12 mm)	
BHT150C (6-14 mm)	

H30-8-E



The **H30-8-E** is ideal for dispatch labels and general tacking.

PC2K



Perfectly balanced with an ergonomic design, the **PC2K** makes light work of slam tacking jobs. Ideal for case lining and insulation.

BHT150C



Heavy duty hammer tacker that drives standard staples from 6-14mm. Includes full-rubber grip to absorb shock and protect hand.

T6 Series SQUEEZE TACKERS

PC8000/T6 & PC8000/T6-KIT

The PC8000/T6 series is precision engineered with an easy-grip handle, steel nose plate and rugged construction to make this tool powerful yet simple to use.

Designed with an anti jam magazine for easy maintenance, it is robust enough to withstand the rigours of a production environment.



Tool Features



Model	Staple Type	Staple Size				
		6mm	8mm	10mm	12mm	14mm
PC8000/T6		✓	✓	✓	✓	✓
PC8000/T6-KIT		✓	✓	✓	✓	✓

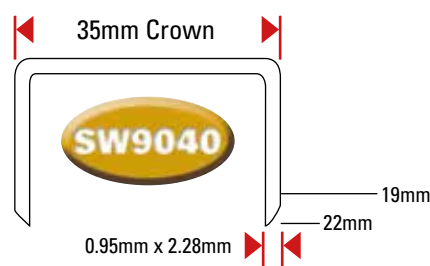
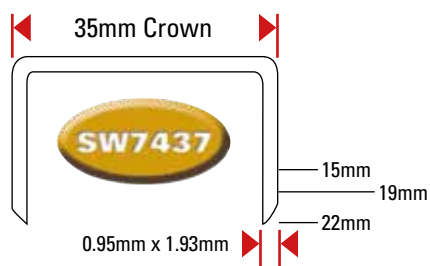
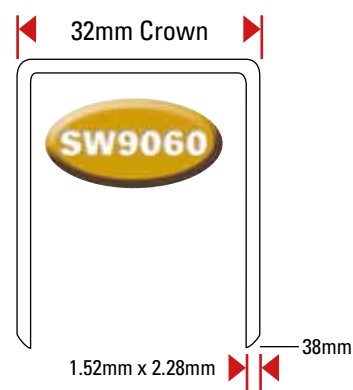
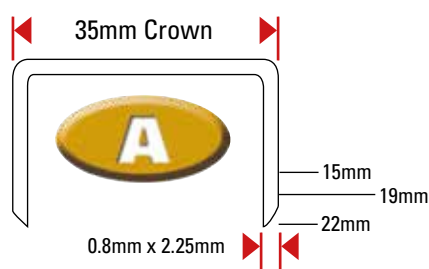
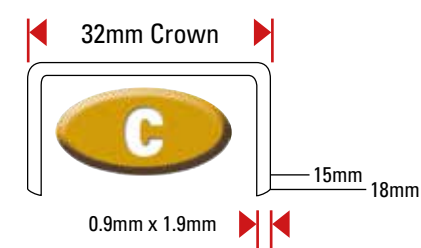
FASTENER RANGE & COMPATIBILITY

The right tool & fastener for the job

To help select the right staple for your needs, these staples (below) are shown at **actual size** - allowing you to compare materials or staples as a guide to selection.

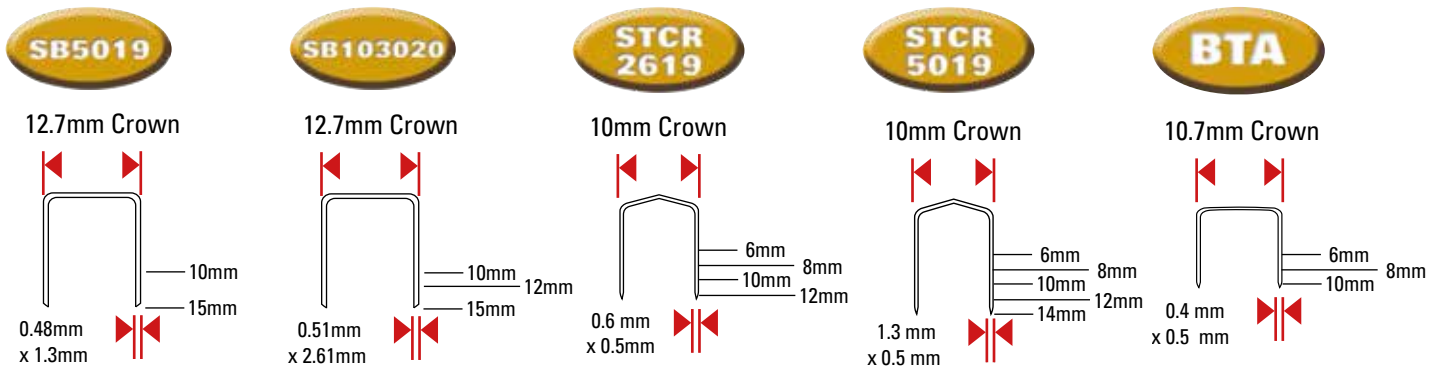
i To view the complete range of **carton closing & packaging staples**, please visit www.bostitch.co.uk.

CARTON CLOSING STAPLES (FOR TOOLS ON PAGES 6-12)



STAPLE FAMILY	CROWN WIDTH	LENGTH	SKU	FINISH	DESCRIPTION	QTY PER BOX
C	32	15	1301500Z	LIQUOR	C/32 CARTON STAPLES 15MM LIQUOR 2M	2000
C	32	18	1301800Z	LIQUOR	C/32 CARTON STAPLES 18MM LIQUOR 2M	2000
SW9060	32	38	SW90601-1/2	LIQUOR	SW9060 CARTON STAPLES 38MM 4M	4000
A	35	15	1331500Z	LIQUOR	A/35 CARTON STAPLES 15MM LIQUOR 2M	2000
A	35	18	1331800Z	LIQUOR	A/35 CARTON STAPLES 18MM LIQUOR 2M	2000
A	35	19	1351900Z	LIQUOR	MONO A/35 CARTON STAPLES 19 MM 2M	2000
A	35	22	1332200Z	LIQUOR	A/35 CARTON STAPLES 22MM LIQUOR 2M	2000
SW7437	35	15	SW743715Z	LIQUOR	SW7437 CARTON STAPLES 15MM LIQUOR 2.4M	2400
SW7437	35	19	SW743719Z	LIQUOR	SW7437 CARTON STAPLES 19MM LIQUOR 2.4M	2400
SW7437	35	22	SW743722Z	LIQUOR	SW7437 CARTON STAPLES 22MM LIQUOR 2.4M	2400
SW9040	35	19	SW904019Z	LIQUOR	SW9040 CARTON STAPLES 19MM LIQUOR 2M	2000
SW9040	35	22	SW904022Z	LIQUOR	SW9040 CARTON STAPLES 22MM LIQUOR 2M	2000

PACKAGING STAPLES (FOR TOOLS ON PAGES 14-17)



STAPLE FAMILY	CROWN WIDTH	LENGTH	SKU	FINISH	DESCRIPTION	QTY PER BOX
SB5019	12.7	10	SB501910Z	GALV	SB5019 STAPLE 10MM GALV 8M	8000
SB5019	12.7	15	SB501915Z	GALV	SB5019 STAPLE 15MM GALV 4M	4000
SB103020	12.7	10	SB10302010Z	GALV	SB103020 STAPLE 10MM GALV 2.9M	2900
SB103020	12.7	12	SB10302012Z	GALV	SB103020 STAPLE 12MM GALV 2.1M	2100
SB103020	12.7	15	SB10302015Z	GALV	SB103020 STAPLE 15MM GALV 2.5M	2500
STCR2619	10	6	STCR26191/4	GALV	STCR2619 STAPLE 1/4-6MM GALV 5M	5000
STCR2619	10	8	STCR26195/16	GALV	STCR2619 STAPLE 9/16-8MM GALV 5M	5000
STCR2619	10	10	STCR26193/8	GALV	STCR2619 STAPLE 3/8-10MM GALV 5M	5000
STCR2619	10	12	STCR26191/2	GALV	STCR2619 STAPLE 1/2-12MM GALV 5M	5000
STCR5019	10	6	STCR501906AL	ALU	STCR5019 STAPLE 6MM ALU 5M	5000
STCR5019	10	6	STCR501906Z	GALV	STCR5019 STAPLE 6MM GALV 5M	5000
STCR5019	10	6	STCR50191/4-1M	GALV	STCR5019 STAPLE 1/4-06MM GALV 1M	1000
STCR5019	10	8	STCR501908Z	GALV	STCR5019 STAPLE 8MM GALV 5M	5000
STCR5019	10	10	STCR501910Z	GALV	STCR5019 STAPLE 10MM GALV 5M	5000
STCR5019	10	10	STCR50193/8-1M	GALV	STCR5019 STAPLE 3/8-10MM GALV 1M	1000
STCR5019	10	12	STCR50191/2-1M	GALV	STCR5019 STAPLE 1/2-12MM GALV 1M	1000
STCR5019	10	12	STCR501912Z	GALV	STCR5019 STAPLE 12MM GALV 5M	5000
STCR5019	10	14	STCR501914Z	GALV	STCR5019 STAPLE 14MM GALV 5M	5000
BTA	10.7	6	BTA704-5C	GALV	BTA STAPLE 6MM GALV 5M FITS: BHT, PHT, TR60-100	5000
BTA	10.7	8	BTA705-5C	GALV	BTA STAPLE 8MM GALV 5M FITS: BHT, PHT, TR60-100	5000
BTA	10.7	10	BTA706-5C	GALV	BTA STAPLE 10MM GALV 5M FITS: BHT, PHT, TR60-100	5000



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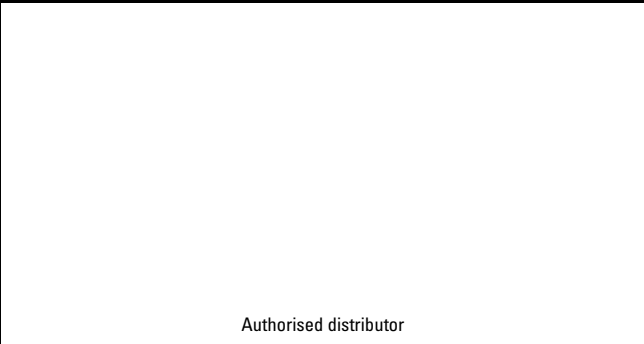
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Authorised distributor

LIMITED WARRANTY

BOSTITCH is confident of the quality of its products and offers a guarantee for professional users of the product. This guarantee statement is in addition to and in no way prejudices your contractual rights as a professional user or your statutory rights as a private non-professional user. The guarantee is valid within the territories of the Member States of the European Union and the European Free Trade Area.

If your BOSTITCH product becomes defective due to faulty

materials or workmanship within 12 months from the date of purchase, BOSTITCH guarantees to replace all defective parts free of charge or – at our discretion – replace the unit free of charge provided that:

- The product has not been misused
- The product has been subject to fair wear and tear; Driver blades, bumpers, and O rings are considered normally wearing parts and are excluded
- Repairs have not been attempted by unauthorised persons

- Proof of purchase is produced
- The product is returned complete with all original components
- The product is returned at your expense together with proof of purchase to our regional repair centre, or an authorised warranty centre.

If you wish to make a claim, contact your seller or check the location of your nearest authorised BOSTITCH repair agent in the BOSTITCH catalogue or contact your BOSTITCH office at the address indicated in this manual.

All tool data shown is for comparative purposes only. Full Health & Safety technical data is available on request. Features and specifications subject to modification without notice.

www.bostitch.co.uk

09/2020

BOSTITCH®



Upholstery | Furniture Framing
Tools & Fasteners

BOSTITCH - understanding your industry from the inside...

Since 1895, BOSTITCH has been designing and manufacturing tools and fasteners for a wide variety of applications and industries.

With over 500 million fasteners made every day, BOSTITCH is one of the largest manufacturers of nailing & stapling tools and fasteners in the world.

This brochure represents our bespoke range of professional fixings solutions for the furniture, bedding and upholstery businesses, and reflects our continued innovation resulting in many developments for familiar tools.

To make sure our tools match our reputation, we go to extremes to ensure that every tool bearing our name is more than capable of providing years of safe, reliable and trouble free service.

The reassurance of global leadership

BOSTITCH is part of the **Stanley Black & Decker** organisation, the global leader in tool manufacture across a wide range of industries.

No company on earth has a stronger or more compelling history of delivering the hardworking, innovative, powerful tools that help professionals around the world keep working.

- **\$11 billion value on worldwide markets**
- **Global recognition with an outstanding portfolio of global brands**
- **Recognised as among the top 10 global innovators**
- **No.1 for worldwide tool manufacture with outstanding quality control**

Committed to Standards & Safety

Your workforce is your most valuable resource, so as well as developing ergonomically designed tools that are comfortable to use, we aim for the highest safety standards.



All our tools are fully compliant with stringent European health & safety regulations and we offer comprehensive health & safety training courses, so that you know your staff are using the tools safely.

To find out how your business can benefit from BOSTITCH expertise, call our sales team or visit the website, www.bostitch.co.uk.



CONTENTS

Bed Frames

Medium & Heavy Duty Stapling/
Coil Nailing/ Corner Jointing

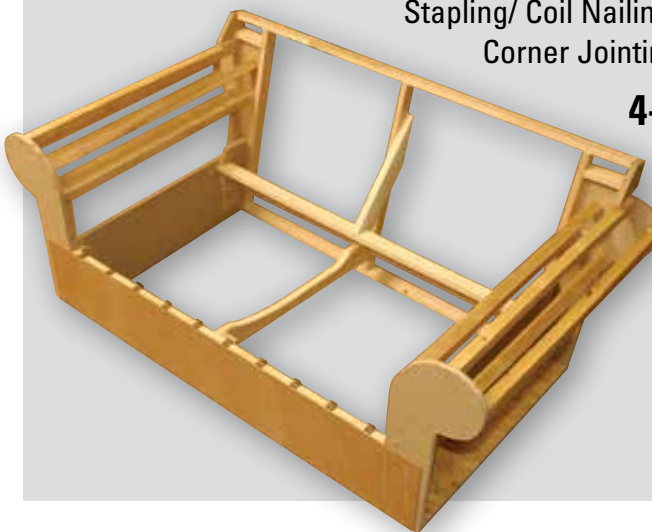
4-9



Sofa Frames

Medium & Heavy Duty
Stapling/ Coil Nailing/
Corner Jointing

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Mattress Assembly 10-11



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Upholstery Upholstery Staplers 14-17



Automated Solutions Bespoke Machines Seat rails 18-19



BED & SOFA FRAMES

BOSTITCH- for Bed & Sofa Frame Construction

Our comprehensive framing range covers everything you need. With tools that drive staples from 12 to 64mm length as well as corrugated fasteners and coil nails, our products represent the best you can buy.

With a choice of magazine capacities, fastener types and driving power, you can tailor your tools and fasteners to your business.



BED & SOFA FRAMES

The versatile range for dependable framing

Our tool and fastener range covers all types of furniture frames for chairs, beds, sofas and suites. With so many options to choose from, we're confident that we can supply your needs, whatever the application.

Beginning with your choice of staple, simply select the corresponding tools to make your selection. Individual tools

incorporate many production specific and operator friendly features, giving you a range of options perfectly suited to your workforce and manufacturing environment.

If you can't find what you're looking for, please contact us. As a global company, we have resources to accommodate unusual requirements.

Fastener Family	SX Series	SL Series	S5/100 Series	S4/16NC Series
				
Compatible Tools	SB156SX-1	SB156SL-1	538S5-1	538S4-1
			650S5-1	650S4-1
			651S5	-
			750S5-1	750S4-1
			765S5-1E	765S4-1E

Tool Noise & Vibration Data

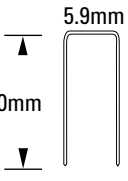
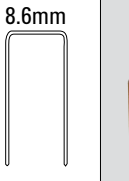
Tool	Noise			Vibration / Uncertainty m/s ²
	LPA 1sd	LWA 1sd	LPA 1s,1m	
SB156SL-1 / SB156SX-1	72.1	80.4	67.4	3.77 / 1.89
538S4-1 / 538S5-1	92.9	97.6	84.6	2.50 / 1.25
650S4-1 / 650S5-1	76.3	82.7	69.7	3.22 / 1.61
651S5	93.6	100.2	93.6	2.63 / 1.32
765S4-1E / 765S5-1E	84.1	93.4	80.4	2.80 / 1.40
CF15-1-E	93.6	99.6	86.6	4.29 / 2.15



BED & SOFA FRAMES

Medium Duty Staplers SB156SX-1 / SB156SL-1

This lightweight medium duty stapler is designed for frame and trim applications. Uses SL / 92 and SX / 90 series staples up to 40mm length. Bottom access magazine for convenient reloading.

SX/ 90 Series	SL/ 92 Series
 5.9mm 12-40mm	 8.6mm 12-40mm



Tool Features



Aluminium housing-
durable and lightweight
for all day use



Bottom loading stapler-
for quick reloading



Dial-A-Depth-
for easy depth of drive
adjustments



Adjustable exhaust-
for comfort and safety



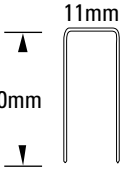
Contact trip trigger-
for safer operation



Easy view magazine-
for convenient reloading

Heavy Duty Staplers 538S5-1 / 538S4-1

Features an adjustable power control for variable fastener penetration. Rear exhaust for comfort. Two models available for S4/16NC and S5/100 staples.

S5/100 Series	S4/16NC Series
 11mm 19-40mm	 12.5mm 19-40mm



Tool Features



Compact nose design-
for accurate placement



Adjustable power control- ensures controlled
fastener penetration



Dial-A-Depth-
for easy depth of drive
adjustments



Contact trip trigger-
for safer operation



Anti slip bumpers-
helps prevent damage

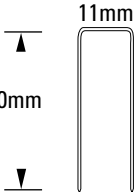
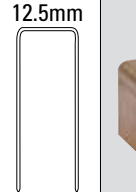


Anti-jam nose-
for smoother workflow

BED & SOFA FRAMES

Heavy Duty Staplers 650S5-1/ 650S4-1

Features Dial-a-Depth power control for variable fastener penetration and 360° exhaust for a cleaner working environment. Two models available for S4/16NC and S5/100 staples.

S5/100 Series	S4/16NC Series
 11mm 25-50mm	 12.5mm 25-50mm



2.0kg



Tool Features



Aluminium housing- durable and lightweight for all day use



Dial-A-Depth- for easy depth of drive adjustments



Adjustable exhaust- for comfort and safety



Contact trip trigger- for safer operation



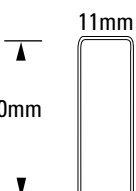
Anti-jam magazine- for faster throughput



Anti slip bumpers- helps prevent damage

Heavy Duty Stapler 651S5

Featuring a selectable trigger system and depth adjustment for maximum flexibility and control, the 651S5 provides high-end driving power from 25-50mm.

S5/100 Series
 11mm 25-50mm



1.9kg



Tool Features



Aluminium housing- durable and lightweight for all day use



Dial-A-Depth- for easy depth of drive adjustments



Utility hook- for convenient tool storage



Selectable trigger system- switches between sequential and contact trip instantly



Rubber comfort grip- comfortable to use

BED & SOFA FRAMES

Heavy Duty Stapler 765S5-1E / 765S4-1E

These tools have a rugged industrial design and increased power, making them capable of driving lengths up to 64mm for both S5/100 (765S5-1E) and S4/16NC (765S4-1E) staples.

S5/100 Series	S4/16NC Series
11mm	12.5mm
38-64mm	38-64mm



Tool Features



Aluminium housing- durable and lightweight for all day use



Contact trip trigger- for safer operation



Compact nose design- for easy placement



Rubber comfort grip- comfortable to use

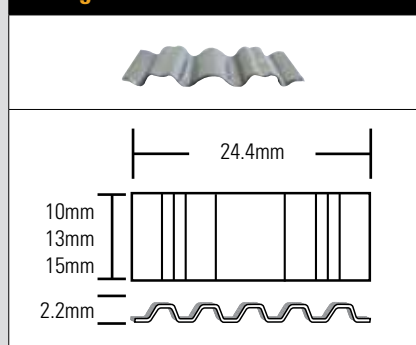


BED & SOFA FRAMES

Corner Jointing Tool CF15-1-E

Lateral grip from the corrugated fastener is ideal for the bracing of frame joints or mitres. The fastener can be used to repair or reinforce splits along the grain.

Corrugated Fasteners



2.7kg

Tool Features



Push Button Magazine Adjustment-
for easy fastener changes



Contact trip trigger-
for safer operation



Mg **Magnesium body-**
lightweight and durable



Anti slip bumpers-
helps prevent damage



Adjustable exhaust-
for comfort and safety



MATTRESS ASSEMBLY Border Wires & Clinching

Border Wires & Pocket Spring Assembly

The **BOSTITCH** range of ringers and fasteners provide a flexible approach to new materials and methods in mattress construction.

From budget construction through to pocket sprung and flat border wire fastening, our tools are comfortable, durable and hard working. C or D ring formats offer a choice of closure profiles to suit your preference. For dependable clinching and reliable service, you can't beat **BOSTITCH**.

Our tools enable maximum productivity from your workforce and our fastener give the best performance for your applications.

Ring Formats & Applications

D-Ring

Round border wire to spring



C-Ring

Round border wire to pocket spring



C-Ring

Flat border wire to pocket spring

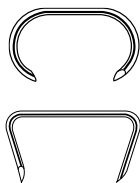


Tool Noise & Vibration Data

Tool	Noise			Vibration m/s ²
	LPA 1sd	LWA 1sd	LPA 1s,1m	
SC761 / SC743 SC7C / SC7E	86.38	91.47	78.47	<2.5
TR201 / TR203	81.62	88.14	75.14	<2.5

MATTRESS ASSEMBLY Border Wires & Clinching

C Ring D Ring Fastener & Tool sizing



To select the right tool for your application:

1. Measure the total distance across the wires when put together- making an allowance for either 'tight' or 'loose' finished clinch.
2. From the table below, find the ring with a minimum or maximum closure closest to your need.
3. Select whether you require blunt (B suffix) or sharp (P suffix) rings.

TOOL	SC761	SC743	SC7C	SC7E	TR201, TR203
Tool Weight 	2.9kg	2.8kg	2.9kg	2.9kg	1.4 / 1.6 / 1.6kg
Ring Open Size 	12.5mm 	19mm 	19mm 	19mm 	19mm
Ring Closure Size Min. 	5.6mm 	8.7mm 	8.7mm 	10.7mm 	9.5mm
Ring Closure Size Max. 	4.8mm 	4.8mm 	4.8mm 	7.9mm 	6.3mm
Rings Part No.	RING 516	RING 16	RING 15	RING 15	RING SR15



C Ringers SC7 Series

The SC7 series C ringers are the choice for mattress, cage and other wire to wire applications. Complete with air spring return, they're fast and easy to use. Trigger fire provides the ultimate in operator control.

Tool Features



Aluminium housing- durable and lightweight for all day use



Air return mechanism



Trigger Fire



D Ringers TR Series

Aluminium bodied D ringer with a choice of spring or air return for fast and efficient fastening.

Tool Features



Aluminium housing- durable and lightweight for all day use



Spring return mechanism
TR201 and TR203 Models



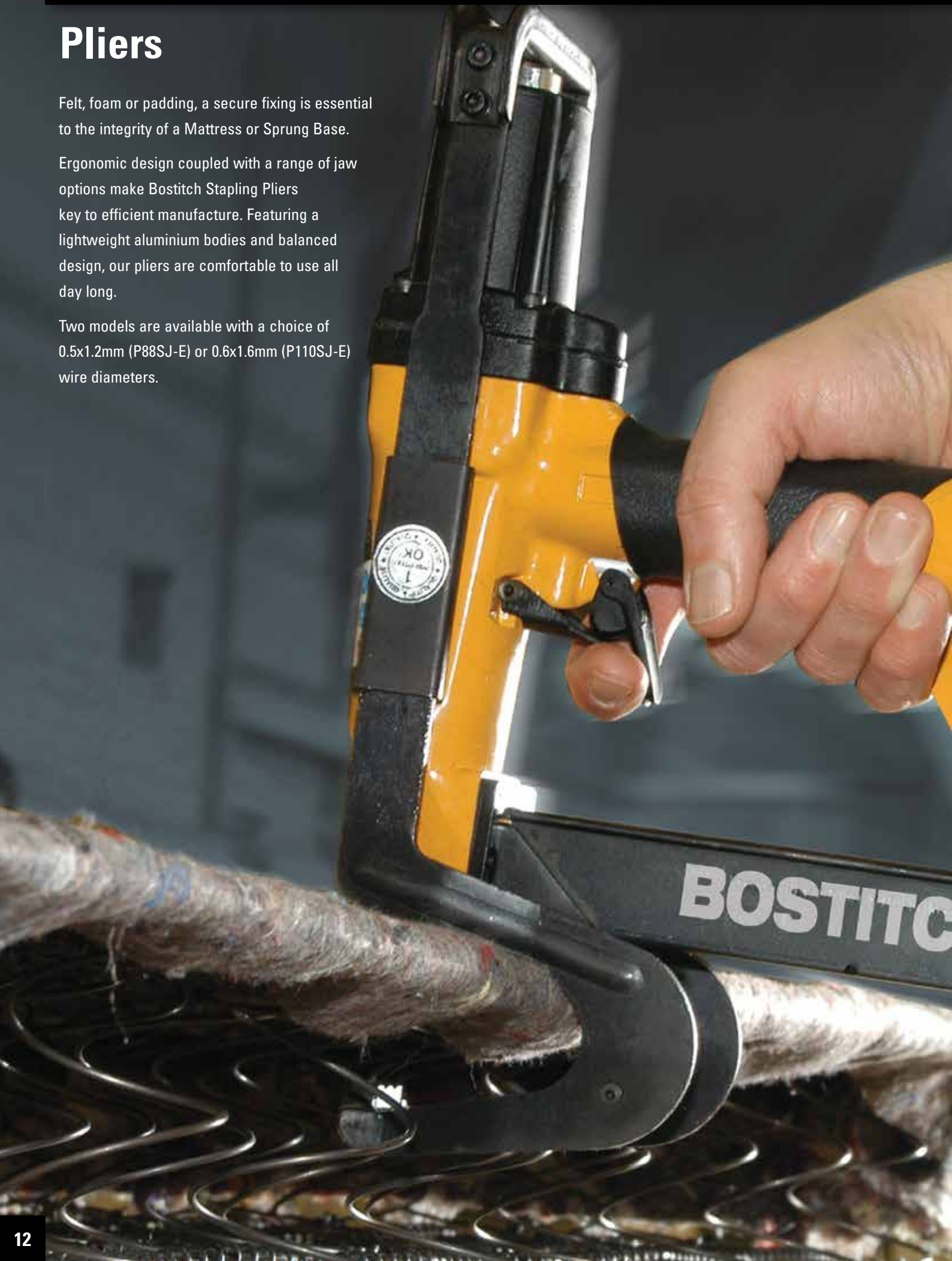
PADDING & COVERING

Pliers

Felt, foam or padding, a secure fixing is essential to the integrity of a Mattress or Sprung Base.

Ergonomic design coupled with a range of jaw options make Bostitch Stapling Pliers key to efficient manufacture. Featuring a lightweight aluminium bodies and balanced design, our pliers are comfortable to use all day long.

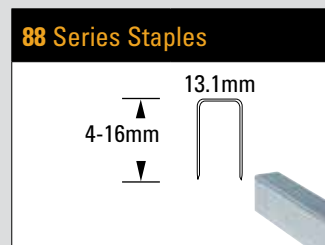
Two models are available with a choice of 0.5x1.2mm (P88SJ-E) or 0.6x1.6mm (P110SJ-E) wire diameters.



PADDING & COVERING

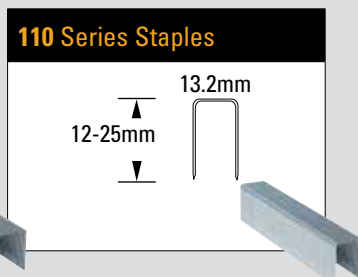
88 Series Bedding Plier

P88SJ-E



110 Series Bedding Plier

P110SJ-E



Tool Noise & Vibration Data

Tool	Noise			Vibration / Uncertainty m/s ²
	LPA 1sd	LWA 1sd	LPA 1s,1m	
P88SJ-E	84.4	90.7	77.7	2.5 / 1.25
P110SJ-E	84.4	90.7	77.7	2.5 / 1.25



Tool Features



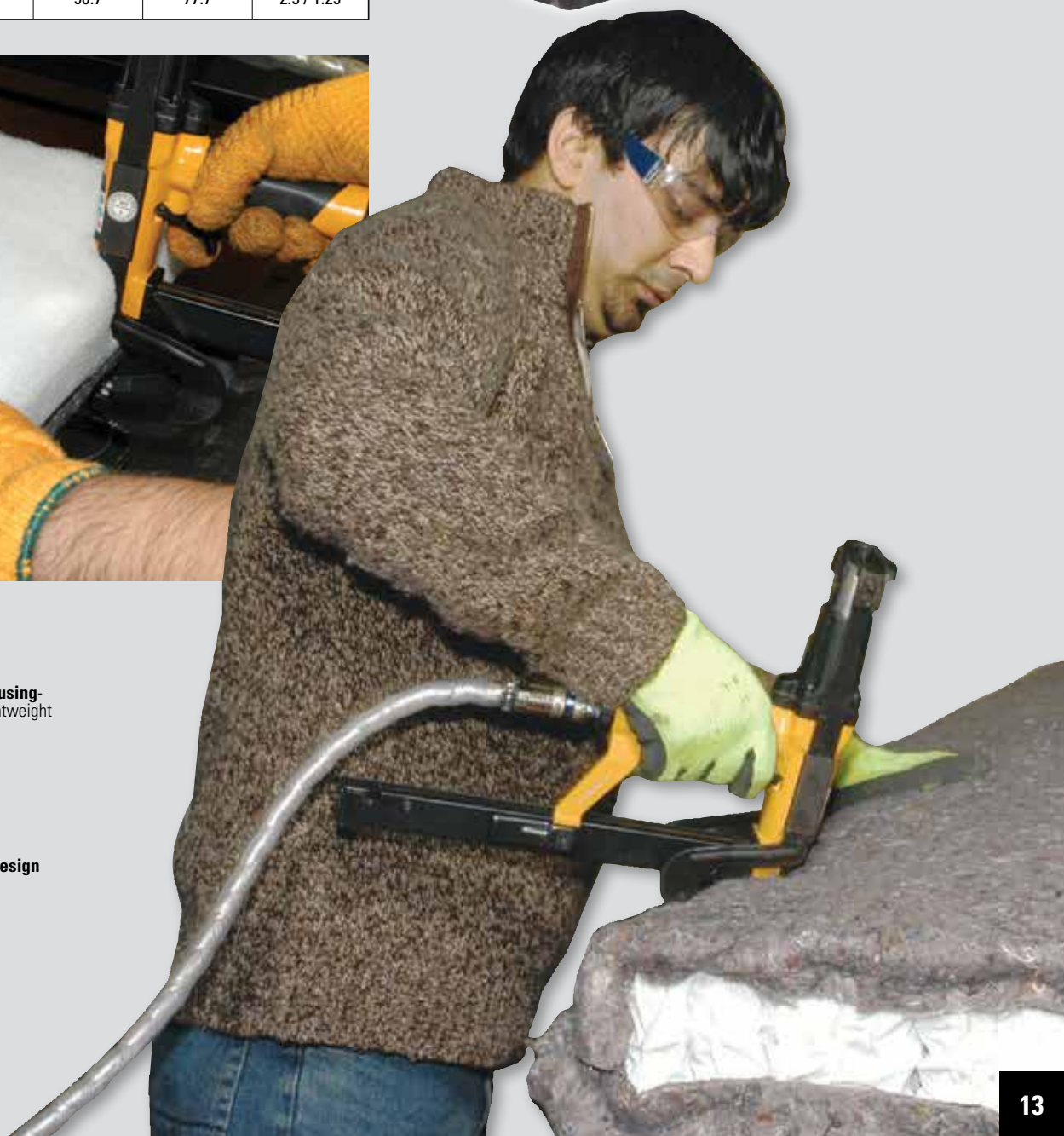
Aluminium housing-
durable and lightweight
for all day use



Trigger Fire



Square Jaw Design



Dedicated Fasteners & Tools for Upholstery



Through our experience in the upholstery business, we've learned the benchmarks of the Tools & Fasteners the industry demands. Compact design and durability were the starting points in developing our range of lightweight and clean tools. Proven technology and state of the art materials and manufacture are built into every **BOSTITCH** upholstery stapler. We know that downtime is lost revenue, that's why we don't change what works, we improve upon it.

Tool Selection by special feature

EXTENDED NOSE	EXTENDED MAGAZINE	AUTOFIRE TRIP
21671B-LN-E	21680B-ALM-E	21671B-A-E
21680B-LN-E	-	21680B-A-E
-	-	21680B-ALM-E

The versatile range for dependable fastening

To select the tool model best suited to your application, use the chart to the right. Select crown width and check fastener family. Match this with the compatible tools to identify your choice.

Crown Width	4.8mm	9.1mm	12.3mm	12.8mm
Leg Length 4mm to 16mm				
	93 Series Staples	72 Series Staples	84 Series Staples	80 Series Staples
	21697B-E	21671B-E	21684B-E	21680B-E
Compatible Tools		21671B-A-E		21680B-A-E
		21671B-LN-E		21680B-LN-E
				21680B-LM-E
				21680B-ALM-E

Upholstery Staplers 216 Tool Series

The 216 series tools are all new and improved, firm favourites with industry and users alike. Their compact dimensions, robust build quality and feature packed design has been retained and improved with new materials.

The new range encompasses tools driving staples with crown widths from 4.8mm to 12.8mm and leg lengths of 4 to 16mm. A choice of Autofire trip format, Long Magazine and Long Nose designs means you can add real flexibility for your manufacturing process.

Tool Noise & Vibration Data

Tool	Noise			Vibration / Uncertainty m/s ²
	LPA 1sd	LWA 1sd	LPA 1s,1m	
21671B-A-E	68.1	74.8	61.8	<2.5
21671B-E	63.9	74.1	61.1	<2.5
21671B-LN-E	67.3	74.9	61.9	<2.5
21680B-E	68.4	75.8	62.8	<2.5
21680B-A-E	68.4	75.8	62.8	<2.5
21680B-ALM-E	68.7	76.1	63.1	<2.5
21680B-LN-E	68.5	75.9	62.9	<2.5
21680B-LN-E	68.6	75	62	<2.5
21684B-E	68.1	75.7	62.7	2.57 / 1.29
21697B-E	67.3	75.6	62.6	<2.5

Tool Series Features:



UPHOLSTERY

Model designation

As well as the standard models, the options for the 216 Series are designated by the model number. The letter **A** within the model number indicates that the tool has an Autofire trip and the inclusion of **LN** indicates that the tool is fitted with a Long Nose. Similarly, if a model number includes **LM** then it comes with a Long Magazine.

Special Features



LONG NOSE

Specifically developed for long reach applications. Allows accurate placement of fastener in through deep padding or restricted access applications. Specific tool models including this feature are: **21671B-LN-E** **21680B-LN-E**



LONG MAGAZINE

Increased capacity for less reloading. Suited to volume production where access is unrestricted. The specific tool model including this feature are: **21680B-LM-E** **21680B-ALM-E**



AUTOFIRE

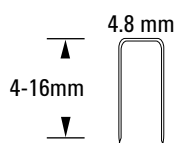
Designed for production environments where rapid fastening is key, the Autofire feature delivers effortless stapling at up to 300 staples per minute. Specific tool models including this feature are: **21671B-A-E** **21680B-A-E** **21680B-ALM-E**

Standard Models:

21697B-E



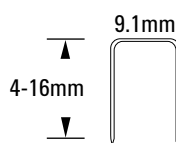
93 Series Staples



21671B-E



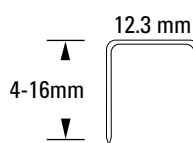
72 Series Staples



21684B-E



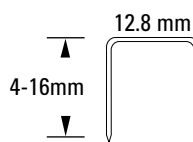
84 Series Staples



21680B-E



80 Series Staples

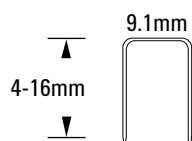


UPHOLSTERY

Long Nose Models:

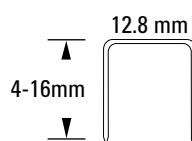
21671B-LN-E

72 Series Staples



21680B-LN-E

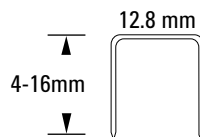
80 Series Staples



Long Magazine Models:

21680B-LM-E / 21680B-ALM-E

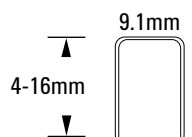
80 Series Staples



Autofire Models:

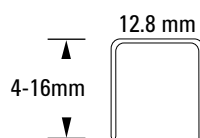
21671B-A-E

72 Series Staples



21680B-A-E / 21680B-ALM-E

80 Series Staples



AUTOMATED SOLUTIONS

Years of experience and expertise in customers' fastening processes means that we can provide effective automated solutions for furniture manufacturers. From components to subassembly construction, our units are tailored to your business and are designed to deliver:

- **The most efficient production processes**
- **Lowest overheads**
- **Precision and control**
- **Safer working environments**

All machines are individually designed following an in-depth briefing with our engineers, to ensure your machine matches your exact requirements. This can include options such as:

- **Adjusting the component sizes**
- **Selecting the number of tools**
- **Altering the nailing pattern**
- **Fitting optional units such as stackers, conveyors, sawing systems etc.**

Whatever you're making, we can provide an automated solution to help.

Bespoke machines designed to improve your production process



Staying ahead of the competition

Cost efficient production demands a careful balance of workforce and machinery. At **BOSTITCH**, we're hard at work taking the cost out of production, using automated solutions to get the best from your workers and your production environment.



Flexible manufacture

Increasing diversity of manufacture plus shorter lead times has resulted in the need to be able to make different components quickly and easily, without the need for multiple machine types. With our innovative designers and technicians, we can help you to achieve the manufacturing quality that your business demands.

Efficient control systems

Machines can be designed with varying levels of access to allow management and/or operatives to change and adjust specifications and speed settings according to your needs.

Service and support

Our involvement doesn't end with the installation. From the beginning, our our engineers are committed to finding the best solution for your set up. All machines are tested in our manufacturing plant where operators can be trained prior to installation. Following installation, our engineering team can provide full remote diagnostics to identify and modify any running issues to ensure maximum productivity.



Recognised technology

Machines are made with widely available components for quick and easy servicing and maintenance. These include:

- Touch screens
- Frequency steering components
- Servo steering & motors
- Control components & connections
- Electrical detectors & circuit boards
- Pneumatic fittings & systems

The complete solution

Tools and fasteners are at the centre of our business, and we know how vital a role they play in any automated solution. We design and manufacture an extensive range of tools including:

- Coil & stick nailers
- Brad and finish nailers
- Light, medium and heavy duty staplers
- Carton closing tools
- Spenax tools



Naturally, we also produce the fasteners to match. This includes a wide range of lengths, shank types and finishes for almost any application, for example:

- 12 micron galv and stainless steel finishes
- Clinch and divergent point staples
- Ring, screw & plain shank nails
- Paper, wire and plastic collation

It's because of this extensive range of both tools and fasteners that our engineers are able to specify the most effective combination for each individual client.

All our pneumatic nailers undergo rigorous test procedures to ensure their durability in service and are built with tried and tested components for ultimate reliability.

This makes them ideally suited for automated systems, capable of delivering fast consistent fastening in the most demanding production environments.



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GB**Bostitch UK**

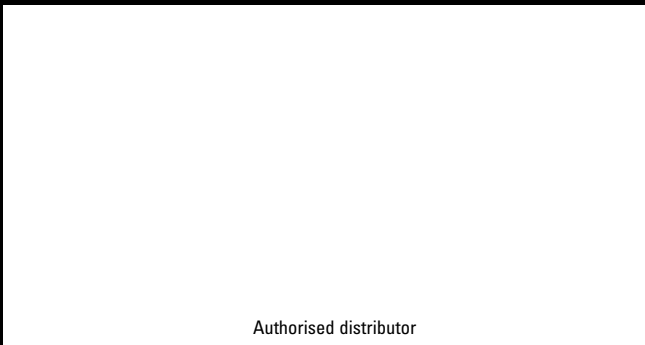
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Authorised distributor

BOSTITCH ONE YEAR LIMITED WARRANTY

BOSTITCH is confident of the quality of its products and offers a guarantee for professional users of the product. This guarantee statement is in addition to and in no way prejudices your contractual rights as a professional user or your statutory rights as a private non-professional user. The guarantee is valid within the territories of the Member States of the European Union and the European Free Trade Area. If your BOSTITCH product becomes defective due to faulty materials or workmanship within 12 months from the date

of purchase, BOSTITCH guarantees to replace all defective parts free of charge or – at our discretion – replace the unit free of charge provided that:

- The product has not been misused;
- The product has been subject to fair wear and tear; Driver blades, bumpers, and O-rings are considered normally wearing parts and are excluded.
- Repairs have not been attempted by unauthorised persons;

- Proof of purchase is produced.
- The product is returned complete with all original components
- The product is returned at your expense together with proof of purchase to our regional repair centre, or an authorised warranty centre

If you wish to make a claim, contact your seller or check the location of your nearest authorised BOSTITCH repair agent or contact your BOSTITCH office at the address above.

All tool data shown is for comparative purposes only. Full Health & Safety technical data is available on request. Features and specifications subject to modification without notice.

www.bostitch.co.uk

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